

# MAURITIUS RESEARCH AND INNOVATION COUNCIL (MRIC)

## RESEARCH AND INNOVATION BRIDGES (RIB)

### Project Summary

<b>Title of Project:</b> Turning sugarcane trash into bioplastics: pilot-scale demonstration
<b>Mauritian Company:</b> Omnicane Ltd
<b>Main Collaborating Institution:</b> Queensland University of Technology (QUT), Australia
<b>Co-Project Leaders:</b> Dr J C Autrey Dr A Salem Saumtally Dr Mark D. Harrison
<b>Collaborators:</b> Dr Asha Dookun-Saumtally, Mr Gunshiam Umrit, Mrs Karuna Mulleegadoo, Dr Tesha Mardamootoo
<b>Technical Abstract</b>
<p>The current revenue base of the sugarcane industry consists of raw and refined sugar, ethanol from molasses, and electricity from bagasse. There is a clear need for the sugarcane industry to diversify its revenue base to remain profitable despite fluctuations in the sugar price.</p> <p>The poly-3-hydroxyalkanoate (PHA) family of polyesters can be converted into bioplastics with diverse material properties. All PHAs are biodegradable and biocompatible, but one PHA, poly-3-hydroxybutyrate (PHB), is particularly suited for high-value medical applications. MSIRI has developed a process to convert sugarcane trash into sugars, transformation of those sugars into PHB using <i>Cupriavidus necator</i>, and recovery of PHB at high purity. This is the first demonstration of PHB production from sugarcane trash.</p> <p>MSIRI is currently optimizing laboratory-scale production to achieve maximum yield of PHB per unit mass of sugarcane trash. <i>Scale-up of the process to pilot-scale is essential to validate the industrial application of the technology and evaluate the economics of commercial-scale production, but pilot-scale facilities for the pretreatment of sugarcane trash and fermentation are not available in Mauritius.</i> Therefore, the proposed project will deliver pilot-scale demonstration of sugarcane trash valorization into PHB at Queensland University of Technology (QUT) Mackay Renewable Biocommodities Pilot Plant (MRBPP).</p>
<b>Key Words:</b> sugarcane, trash, hydrolysate, fermentation, polyhydroxyalkanoate, bioplastic, pilot-scale